

Work Order ID 76933

76933

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November-24-11 10:22:08 AM

Item ID: DSI 9269-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Floor Provisions Modification

Stop ***NS2***

Start Date: 11/24/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/24/11 Req'd Qty: 1.00

1

Customer:

Reference: ECN11-674 - **REWORK**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9269

Rev A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP DSI 9269-011 CH001

over 8-11-125

105

0.00

105

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X DSI9269-011 B43241
REMOVE OLD D3234-1 & SCRAP
REPLACE WITH D3234-1 REV.C B76676
PER ECN 11-674

*GB 11/11/28 D
B 3234-1 B76676 1x C 11/11/28*

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November-24-11 10:22:08 AM

Item ID: DSI 9269-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Provisions Modification

Start Date: 11/24/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/24/11 Req'd Qty: 1.00

1

Customer:

Reference: ECN11-674

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

Packaging

0.00

120

Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B./N
@ CHG002
Identify and pack for shipping as per PPP DSI 9269-011

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

8/11/25

11/11/25

11/11/28

MF
11-11-28

Picklist Print

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Work Order ID: 76933

Parent Item: DSI 9269-011

Parent Item Name: Floor Provisions Modification

Start Date: 11/24/11

Required Date: 11/24/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B03.11.19Kit redesignKJ/DS
IPP Rev:C 08-12-02 add QC9 and QC5 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3234-1 Doubler		Manufactured	No				Each	4.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST179		4							
				76676		4							
DSI 9269-011 Floor Provisions Modification		Manufactured	No				Each	0.0000					

1374 676

193 241

List Lots

November-24-11 9:17:30 AM

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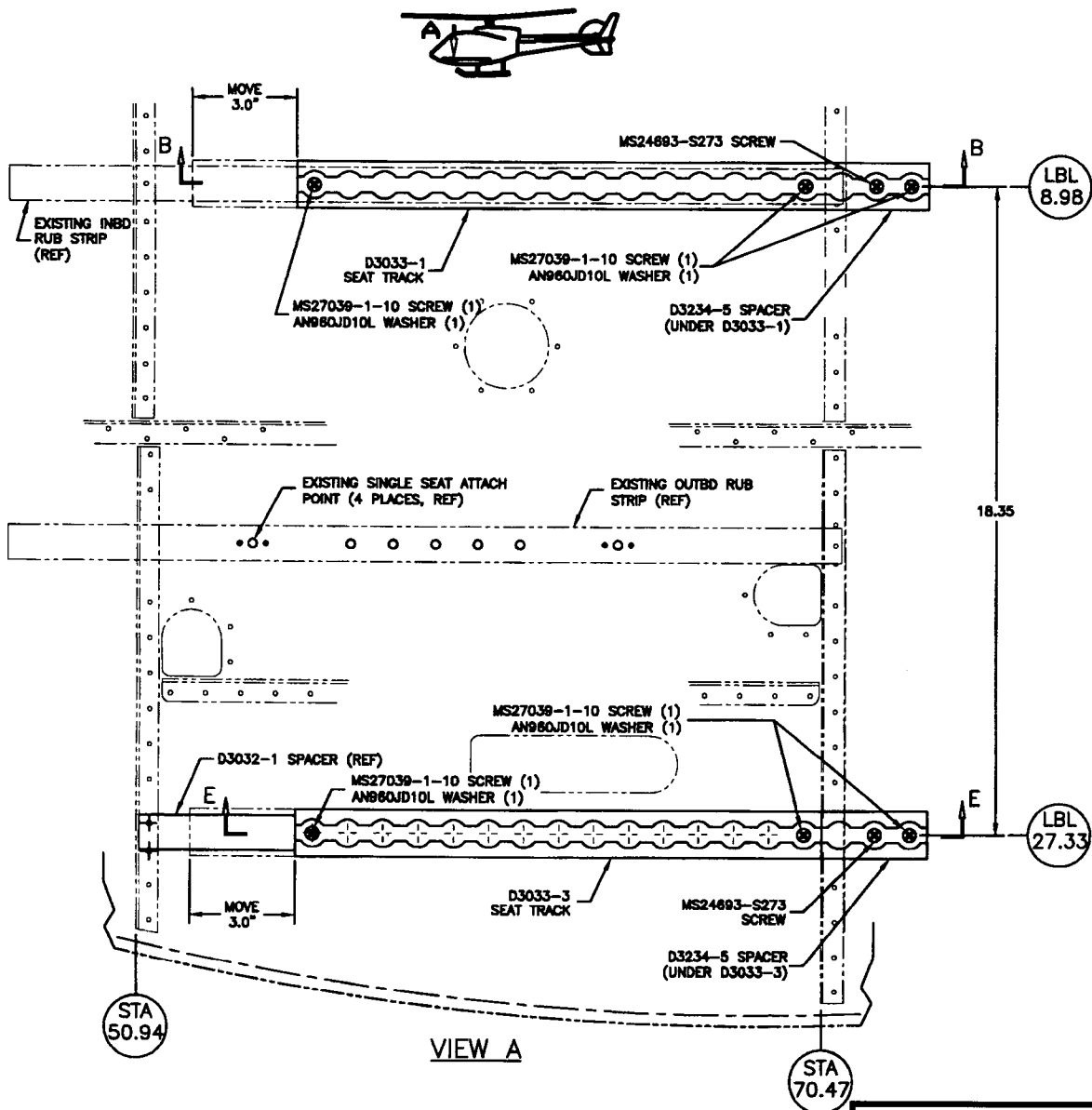
Criteria : Item ID: dsi 9269-011 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
DSI 9269-011	Main Warehouse	43241 ✓	12/05/09	1.0000	QC21	CHG001	
Floor Provisions	FG020						
Modification							
Total:				1.0000			

76933 u

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9269	REV. A SHEET 2 OF 3
DATE 03.11.14		TITLE FLOOR PROVISION MODIFICATION KIT	SCALE NTS

**FIGURE 2****PARTS LIST**

QTY	Part Number	Description
X	DSI 9269-011	Floor Provision Modification Kit
1	D3234-1	Doubler
1	D3234-3	Doubler
2	D3234-5	Spacer
6	MS21059L3	Nut Plate

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 03.11.14
CERT. NO.: SH02-33
ISSUE NO.: 1

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